



PHN 260.747.4154 9609 Ardmore Avenue
FAX 260.747.0398 Fort Wayne, IN 46809

FORT WAYNE METALS

Turning knowledge into solutions!

fwmetals.com


PACKING SLIP

Sold To:

Deliver To:

Painful Pleasures
7410 Coca Cola Drive
Unit 107
Hanover, MD 21076
USA

Painful Pleasures
7410 Coca Cola Drive
Unit 107
Hanover, MD 21076
USA

| | | | | |
|-----------------------|-----------------|-----------------------|-------------------------------|---|
| Packing Slip: 1184045 | Batch: 12383094 | Shipment: 1062708 | Purchase Order: CJ012418 3of3 | Sales Order: 1058012 |
| Gross Weight: 40 LB | | Number of Packages: 1 | |  |

| Ship Date | Shipping Method | Carrier Account | Freight Terms | Payment Terms | Prepaid <input checked="" type="checkbox"/> |
|------------|-----------------|-----------------|---------------------------------|---------------|---|
| 1 Mar 2018 | FedExGRND | | Prepaid (FOB Origin) (Domestic) | Credit Card | Collect <input type="checkbox"/> |

| Line | Customer Part | Item Number | Schedule B | Product Description | Quantity | Net Weight |
|------|---------------|-------------|--------------|---------------------------------------|-----------|------------|
| 1.0 | | 1176036 | 7223.00.0000 | 316LVM 0.23600 Annealed Carbide Drawn | 230.00 ft | 34.610 lb |
| 2.0 | | 1090271 | 4819.10.0040 | Other Packaging | 1 ea | 1 ea |

Notes

This order is charge against the credit card of Marc Ganier

Your Contact at Fort Wayne Metals:
Karmen Wilson

Delivery Contact:

Manufactured in the USA

ISO 9001 certified - ISO 14001 certified - AS 9100 certified



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CERTIFICATION OF COMPLIANCE

| | | | |
|--|--------------------------------------|--------------------------------------|---|
| Certification: 1153094-1 | Manufactured Date: 02/08/2018 | Batch: 12383094 |  |
| Customer: Painful Pleasures | | Sales Order: 1058012 | |
| Customer Part: - | | Purchase Order: CJ012418 3of3 | Certified By Steve Renninger Raw Material Inspector |
| Quantity Shipped: 230.00 ft (34.610 lb) | | | 8 February, 2018 |
| Finish: Carbide Drawn | | | Date |
| Alloy: 316LVM | | Condition: Annealed | |
| Size: 0.23600 in. | | | |

RAW MATERIAL CHARACTERISTICS

| | |
|--------------------------------------|-------------------------|
| Heat Number: G23961K04 | Material: 316LVM |
| Batch Description: Round Wire | |

| | | | |
|---------------------------|----------|--------------------------|-----------|
| Aluminum (Al) (%) | 0.0100 | Balance | Iron |
| Boron (B) (%) | 0.0010 | Carbon (C) (%) | 0.0180 |
| Chromium (Cr) (%) | 17.6300 | Cobalt (Co) (%) | < 0.0500 |
| Columbium (Cb) (%) | 0.0100 | Copper (Cu) (%) | 0.0900 |
| Manganese (Mn) (%) | 1.2000 | Molybdenum (Mo) (%) | 2.8400 |
| Molybdenum+Chromium (%) | 27.0000 | Nickel (Ni) (%) | 14.4800 |
| Nitrogen (N) (%) | 0.0270 | Phosphorus (P) (%) | 0.0180 |
| Silicon (Si) (%) | 0.2600 | Sulfur (S) (%) | 0.0030 |
| Tin (Sn) (%) | 0.0030 | Titanium (Ti) (%) | 0.0100 |
| Tungsten (W) (%) | < 0.0500 | Vanadium (V) (%) | 0.0400 |
| Alumina Heavy (ea) | 0.0 | Alumina Thin (ea) | 0.0 |
| Globular Oxide Heavy (ea) | 0.0 | Globular Oxide Thin (ea) | 0.5 |
| Silicate Heavy (ea) | 0.0 | Silicate Thin (ea) | 0.5 |
| Sulfide Heavy (ea) | 0.0 | Sulfide Thin (ea) | 0.5 |
| Carbide Test | Pass | Grain Size (ea) | 6.5 |
| Inclusion Rating | Pass | Intergran Corrosion | Pass |
| Micro Ferrite Free | Pass | Microstructure | Pass |
| RM Country of Origin | USA | RM DFARS Compliant | Compliant |
| Ultrasonic Tested | Yes | | |

FINISHED GOOD MATERIAL CHARACTERISTICS

Manufactured in the USA

ISO 9001 certified - AS 9100 certified



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CERTIFICATION OF COMPLIANCE

| | | | |
|--|--------------------------------------|--------------------------------------|---|
| Certification: 1153094-1 | Manufactured Date: 02/08/2018 | Batch: 12383094 |  |
| Customer: Painful Pleasures | | Sales Order: 1058012 | |
| Customer Part: - | | Purchase Order: CJ012418 3of3 | Certified By Steve Renninger Raw Material Inspector |
| Quantity Shipped: 230.00 ft (34.610 lb) | | | 8 February, 2018 Date |
| Finish: Carbide Drawn | | Condition: Annealed | |
| Alloy: 316LVM | | | |
| Size: 0.23600 in. | | | |

| | |
|---|------------------------|
| | Material 316LVM |
| Size Tolerance Diameter +0.00100 / -0.00100 in | |
| Batch Description: Round Wire | |

| | | | |
|------------------------|---------|----------------------|--------|
| Diameter (in) | 0.23535 | Breakload (lb) | 3,597 |
| Tensile Strength (PSI) | 82,686 | Elongation (%) | 48 |
| Yield Load (lb) | 1,422 | Yield Strength (PSI) | 32,698 |

TESTING PROPERTIES

| | | | |
|--------------------------|---------|------------------------------------|-----|
| Crosshead Speed (in/min) | 10.0000 | Secondary Crosshead Speed (in/min) | N/A |
| Gauge Length (in) | 10.0000 | | |



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USA

| | | | | |
|------------------------------|------------------------|------------------------------|--------------------------------------|---|
| Packing Slip: 1184037 | Batch: 12382942 | Shipment: 1062616 | Purchase Order: CJ012418 1of3 | Sales Order: 1058004 |
| Gross Weight: 23 LB | | Number of Packages: 1 | |  |

| Ship Date | Shipping Method | Carrier Account | Freight Terms | Payment Terms | Prepaid <input checked="" type="checkbox"/> |
|------------|-----------------|-----------------|---------------------------------|---------------|---|
| 1 Mar 2018 | FedExGRND | | Prepaid (FOB Origin) (Domestic) | Credit Card | Collect <input type="checkbox"/> |

| Line | Customer Part | Item Number | Schedule B | Product Description | Quantity | Net Weight |
|------|---------------|-------------|--------------|---------------------------------------|-----------|------------|
| 1.0 | | 1176034 | 7223.00.0000 | 316LVM 0.09800 Annealed Carbide Drawn | 683.00 ft | 17.740 lb |
| 2.0 | | 1090271 | 4819.10.0040 | Other Packaging | 1 ea | 1 ea |

Notes:

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Karmen Wilson

Delivery Contact:



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CERTIFICATION OF COMPLIANCE

| | | | |
|------------------------------------|--------------------------------------|--------------------------------------|---|
| Certification: 1152907-1 | Manufactured Date: 02/07/2018 | Batch: 12382942 | <i>Kevin Henry</i> |
| Customer: Painful Pleasures | | Sales Order: 1058004 | |
| Customer Part: - | | Purchase Order: CJ012418 1of3 | Certified By Kevin Henry Raw Material Inspector |
| Quantity Shipped: 683.00 ft | | | |
| Finish: Carbide Drawn | | | 7 February, 2018 Date |
| Alloy: 316LVM | | Condition: Annealed | |
| Size: 0.09800 in. | | | |

RAW MATERIAL CHARACTERISTICS

| | |
|--------------------------------------|-------------------------|
| Heat Number: G22927K08 | Material: 316LVM |
| Batch Description: Round Wire | |

| | | | |
|---------------------------|----------|--------------------------|-----------|
| Aluminum (Al) (%) | 0.0200 | Balance | Iron |
| Boron (B) (%) | 0.0030 | Carbon (C) (%) | 0.0180 |
| Chromium (Cr) (%) | 17.4200 | Cobalt (Co) (%) | < 0.0500 |
| Columbium (Cb) (%) | 0.0300 | Copper (Cu) (%) | 0.1700 |
| Manganese (Mn) (%) | 1.3100 | Molybdenum (Mo) (%) | 2.8100 |
| Molybdenum+Chromium (%) | 26.7000 | Nickel (Ni) (%) | 14.2900 |
| Nitrogen (N) (%) | 0.0360 | Phosphorus (P) (%) | 0.0140 |
| Silicon (Si) (%) | 0.3700 | Sulfur (S) (%) | 0.0020 |
| Tin (Sn) (%) | < 0.0030 | Titanium (Ti) (%) | 0.0100 |
| Tungsten (W) (%) | < 0.0500 | Vanadium (V) (%) | 0.1700 |
| Alumina Heavy (ea) | 0.0 | Alumina Thin (ea) | 0.5 |
| Globular Oxide Heavy (ea) | 0.5 | Globular Oxide Thin (ea) | 0.5 |
| Silicate Heavy (ea) | 0.0 | Silicate Thin (ea) | 0.0 |
| Sulfide Heavy (ea) | 0.0 | Sulfide Thin (ea) | 0.0 |
| Carbide Test | Pass | Grain Size (ea) | 6.0 |
| Inclusion Rating | Pass | Intergran Corrosion | Pass |
| Micro Ferrite Free | Pass | Microstructure | Pass |
| RM Country of Origin | USA | RM DFARS Compliant | Compliant |
| Ultrasonic Tested | Yes | | |

FINISHED GOOD MATERIAL CHARACTERISTICS

Manufactured in the USA

ISO 9001:2015 and ISO 14001:2015 certified - ISO 9001 and AS 9100 certified



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CERTIFICATION OF COMPLIANCE

| | | | |
|-----------------------------|-------------------------------|-------------------------------|--|
| Certification: 1152907-1 | Manufactured Date: 02/07/2018 | Batch: 12382942 | <i>Kevin Henry</i> Certified By Kevin Henry Raw Material Inspector |
| Customer: Painful Pleasures | | Sales Order: 1058004 | |
| Customer Part: - | | Purchase Order: CJ012418 1of3 | 7 February, 2018 Date |
| Quantity Shipped: 683.00 ft | | | |
| Finish: Carbide Drawn | | | |
| Alloy: 316LVM | | Condition: Annealed | |
| Size: 0.09800 in. | | | |

| | |
|---|-----------------|
| | Material 316LVM |
| Size Tolerance: Diameter +0.00100 / -0.00100 in | |
| Batch Description: Annealed | |

| | | | |
|------------------------|---------|----------------------|--------|
| Diameter (in) | 0.09800 | Breakload (lb) | 701 |
| Tensile Strength (PSI) | 92,887 | Elongation (%) | 37 |
| Yield Load (lb) | 290 | Yield Strength (PSI) | 38,407 |

TESTING PROPERTIES

| | | | |
|-------------------|---------|--------------------------|---------|
| Gauge Length (in) | 10.0000 | Crosshead Speed (in/min) | 10.0000 |
|-------------------|---------|--------------------------|---------|



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| | | | | |
|-----------------------|-----------------|-----------------------|-------------------------------|---|
| Packing Slip: 1184031 | Batch: 12383092 | Shipment: 1063077 | Purchase Order: CJ012418 2of3 | Sales Order: 1058009 |
| Gross Weight: 35 LB | | Number of Packages: 1 | |  |

| | | | | | |
|------------|------------------|-----------------|---------------------------------|---------------|---|
| Ship Date | Shipping Method: | Carrier Account | Freight Terms | Payment Terms | Prepaid <input checked="" type="checkbox"/> |
| 1 Mar 2018 | FedExGRND | | Prepaid (FOB Origin) (Domestic) | Credit Card | Collect <input type="checkbox"/> |

| Line | Customer Part | Item Number | Schedule B | Product Description | Quantity | Net Weight |
|------|---------------|-------------|--------------|---------------------------------------|-----------|------------|
| 1.0 | | 1176035 | 7223.00.0000 | 316LVM 0.15700 Annealed Carbide Drawn | 465.00 ft | 30.980 lb |
| 2.0 | | 1090271 | 4819.10.0040 | Other Packaging | 1 ea | 1 ea |

Notes

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Karmen Wilson

Delivery Contact:



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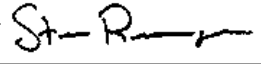
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CERTIFICATION OF COMPLIANCE

| | | | |
|--|--------------------------------------|--------------------------------------|---|
| Certification: 1153648-1 | Manufactured Date: 02/13/2018 | Batch: 12383092 |  |
| Customer: Painful Pleasures | | Sales Order: 1058009 | |
| Customer Part: - | | Purchase Order: CJ012418 2of3 | Certified By Steve Renninger Raw Material Inspector |
| Quantity Shipped: 465.00 ft (30.980 lb) | | | 14 February, 2018 Date |
| Finish: Carbide Drawn | | | |
| Alloy: 316LVM | | Condition: Annealed | |
| Size: 0.15700 in. | | | |

RAW MATERIAL CHARACTERISTICS

| | |
|--------------------------------------|-------------------------|
| Heat Number: G23961K04 | Material: 316LVM |
| Batch Description: Round Wire | |

| | | | |
|---------------------------|----------|--------------------------|-----------|
| Aluminum (Al) (%) | 0.0100 | Balance | Iron |
| Boron (B) (%) | 0.0010 | Carbon (C) (%) | 0.0180 |
| Chromium (Cr) (%) | 17.6300 | Cobalt (Co) (%) | < 0.0500 |
| Columbium (Cb) (%) | 0.0100 | Copper (Cu) (%) | 0.0900 |
| Manganese (Mn) (%) | 1.2000 | Molybdenum (Mo) (%) | 2.8400 |
| Molybdenum+Chromium (%) | 27.0000 | Nickel (Ni) (%) | 14.4800 |
| Nitrogen (N) (%) | 0.0270 | Phosphorus (P) (%) | 0.0180 |
| Silicon (Si) (%) | 0.2600 | Sulfur (S) (%) | 0.0030 |
| Tin (Sn) (%) | 0.0030 | Titanium (Ti) (%) | 0.0100 |
| Tungsten (W) (%) | < 0.0500 | Vanadium (V) (%) | 0.0400 |
| Alumina Heavy (ea) | 0.0 | Alumina Thin (ea) | 0.0 |
| Globular Oxide Heavy (ea) | 0.0 | Globular Oxide Thin (ea) | 0.5 |
| Silicate Heavy (ea) | 0.0 | Silicate Thin (ea) | 0.5 |
| Sulfide Heavy (ea) | 0.0 | Sulfide Thin (ea) | 0.5 |
| Carbide Test | Pass | Grain Size (ea) | 5.5 |
| Inclusion Rating | Pass | Intergran Corrosion | Pass |
| Micro Ferrite Free | Pass | Microstructure | Pass |
| RM Country of Origin | USA | RM DFARS Compliant | Compliant |
| Ultrasonic Tested | Yes | | |

FINISHED GOOD MATERIAL CHARACTERISTICS

Manufactured in the USA

EPA registered and ISO 14001 certified, ISO 9001 and AS 9100 certified




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CERTIFICATION OF COMPLIANCE

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|---|-------------------------------|-------------------------------|---|
| Certification: 1153648-1 | Manufactured Date: 02/13/2018 | Batch: 12383092 |  |
| Customer: Painful Pleasures | | Sales Order: 1058009 | |
| Customer Part: - | | Purchase Order: CJ012418 2of3 | Certified By Steve Renninger Raw Material Inspector |
| Quantity Shipped: 465.00 ft (30.980 lb) | | | 14 February, 2018 Date |
| Finish: Carbide Drawn | | | |
| Alloy: 316LVM | | Condition: Annealed | |
| Size: 0.15700 in. | | | |

| | |
|---|------------------|
| | Material: 316LVM |
| Size Tolerance: Diameter +0.00100 / -0.00100 in | |
| Batch Description: Round Wire | |

| | | | |
|------------------------|---------|----------------------|--------|
| Diameter (in) | 0.15720 | Breakload (lb) | 1,666 |
| Tensile Strength (PSI) | 85,835 | Elongation (%) | 43 |
| Yield Load (lb) | 35,065 | Yield Strength (PSI) | 35,065 |

TESTING PROPERTIES

| | | | |
|-------------------|---------|--------------------------|---------|
| Gauge Length (in) | 10.0000 | Crosshead Speed (in/min) | 10.0000 |
|-------------------|---------|--------------------------|---------|

CERTIFICATION NOTES

Concession approved for overship