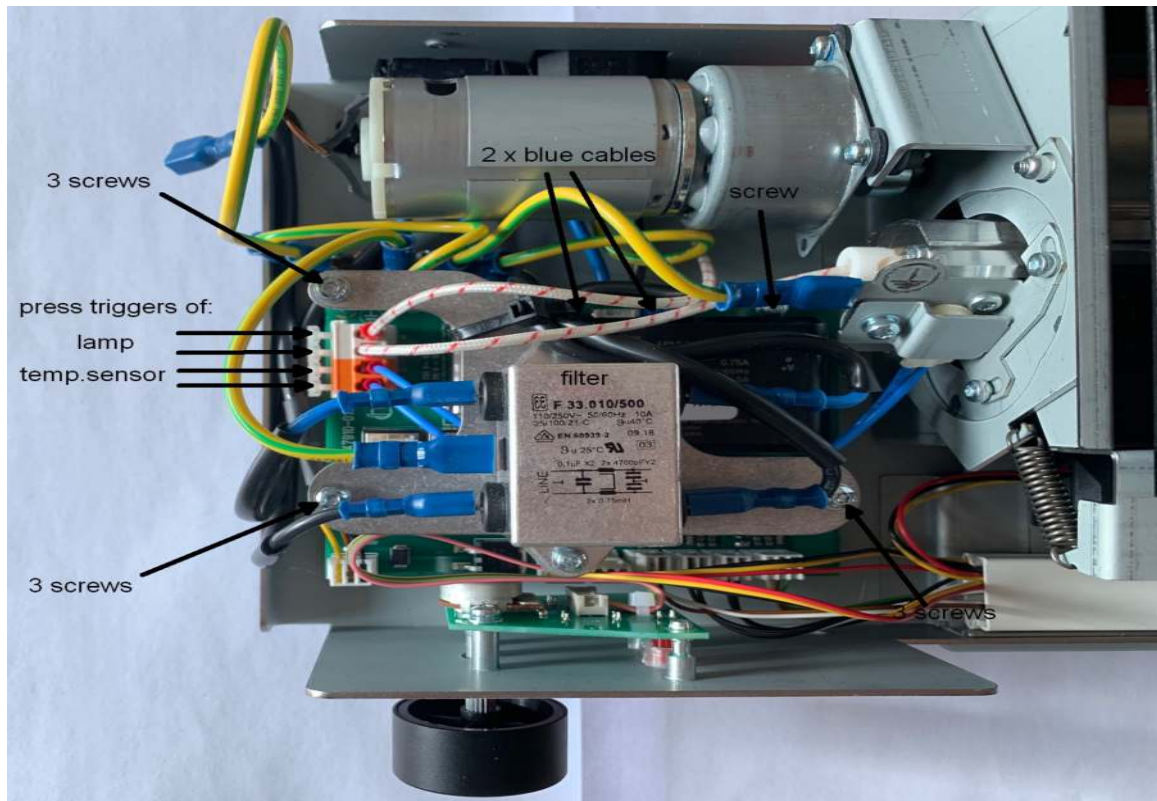
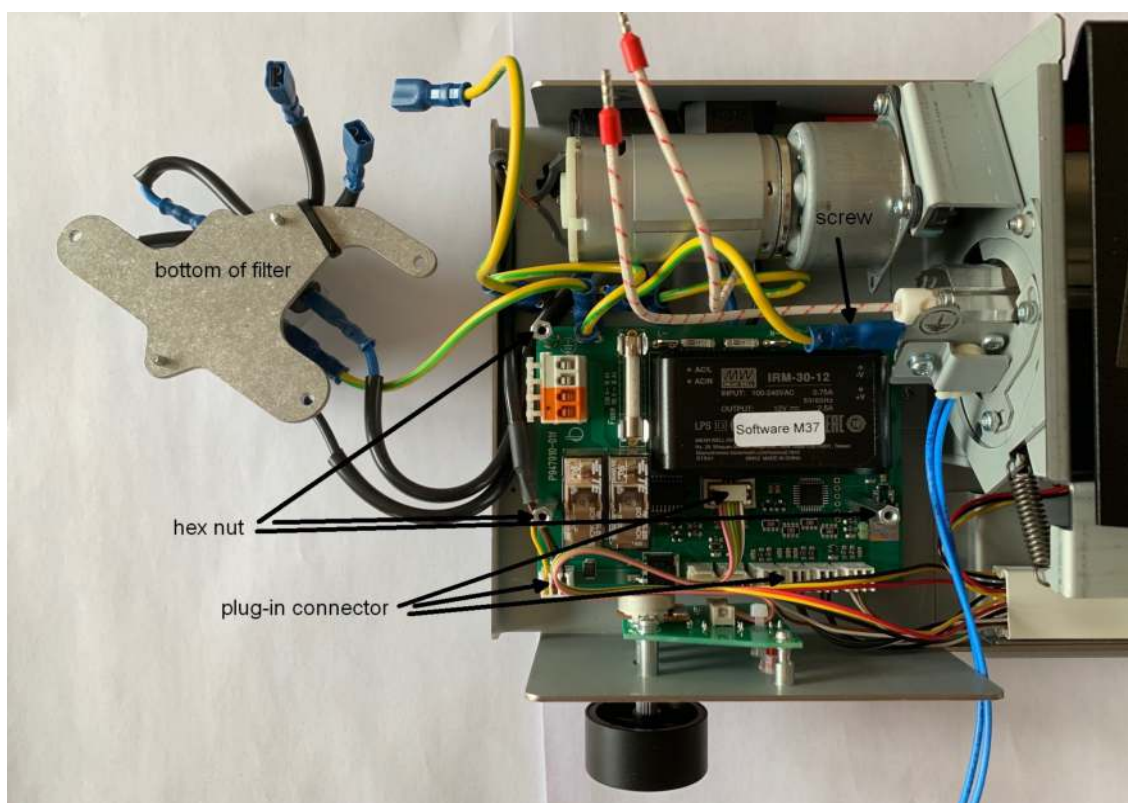


Change of Mainboard

The memory-chip of the newest version contains software-version M37. If you have to replace a mainboard please follow this instruction:



- remove power-cord from machine and remove case (tear off the speed-knob ca. 1 cm, open 2 screws at front and 2 on back, lift cover and remove inner grounding-cable)
- press the triggers of the 2 lamp-cables (top) and 2 temp.sensor-cables (bottom)
- open the 3 screws that fasten the filter above the mainboard and tear off the 2 blue cables connected with L and N and turn the whole part towards the left side



- open 3 hex-nuts and the screw on the top right corner of the mainboard
- remove all plugs from mainboard (9 in total incl. grounding-cable top left corner)

Install new mainboard labeled with Software M37

- fasten the 3 hex nuts and the screw on top right corner
- fasten all 9 plugs incl. grounding-cable on top left corner
- fasten the 2 lamp-cables on the white position by pressing the triggers
- fasten the 2 blue temp.-senor-cables on the orange position by pressing the triggers
- turn the filter back to former position and fasten the 3 screws
- fasten the 2 blue cables with L- and N-positions on the mainboard
- connect grounding-cable inside cover
- put back cover into position and fix 2 screws on front and 2 screws on back
- push in the speed-knob
- connect machine with power-cord and switch on (main-switch on back of machine)
- now the green LED will show machine is -Ready- again

Estimated time: 20 minutes

The software on the removed mainboard can be renewed - thus please send it back to us since it reflects a value (labor / parts) of approx. 100 Euro - Thank you!

